

IRON ROCK OFF ROAD

ZJ Belly Skid

Installation Instructions

ZJ 93-98 Jeep Grand Cherokee

I-877-919-JEEP www.ironrockoffroad.com

Shipping Checklist:

Box 1 (24x12x12)

- ☐ Iron Rock logo decal (1)
- ☐ ZJ Belly Skid 97036 (1)
- ☐ Rear Unibody Bracket, Large 97027 (2)
- ☐ Front Left Unibody Bracket 97051 (1)
- ☐ Front Right Unibody Bracket 97052 (1)

Hardware Kits

#61 – ZJ Belly Skid (1)

- ☐ 1/2 gr8 hex nut (4)
- ☐ 1/2 x 2 set screw (4)
- ☐ 3/8 USS washer (28)
- ☐ 7/16 gr8 lock washer (4)
- ☐ 7/16 USS washer (4)
- ☐ 7/16 gr8 hex nut (16)
- ☐ 7/16 x 1-1/4 gr8 hex bolt (20)
- ☐ 7/16 x 1-3/4 gr8 hex bolt (4)
- ☐ 2 Hole Nut Plate 92097 (4)



Before you begin:

- ☐ Read and understand installation instructions.
- ☐ Contact Iron Rock Off Road with any questions before, during, or after installation.
- ☐ Ensure that all parts are present and in good condition per attached shipping checklist.
- ☐ You will need:
 - ☐ 7/16" drill bit and hand drill
 - ☐ Spray paint
 - ☐ Anti-seize compound
 - ☐ Basic hand tools

Installation Instructions:

1. Locate the four L shaped brackets. These mount the front and rear of the belly skid to the uniframe.
2. Bolt the L shaped brackets to the belly skid hand tight. Use the 7/16 x 1-1/4 bolts, washers, and nuts.
3. Position the belly skid centered left to right and pushed forward against the Rock-Link crossmember or factory crossmember.
4. Using the brackets as a guide, drill the holes straight up into the uniframe using a 7/16" drill bit.
5. Remove brackets, deburr holes inside and out, and touch up paint as needed.
6. Insert the nut plates (two per side) into the uniframe and line them up with the new holes. Use lots of patience, a small screwdriver and some mechanic's wire to help with this process.
7. Bolt the L brackets to the uniframe using 7/16 x 1 1/4 bolts and nuts. Apply anti-seize compound to the bolts. Leave bolts loose until all the bolts are in place.
8. Bolt the L brackets to the belly skid. Leave bolts loose.
9. Tighten belly skid to uniframe bolts.
10. Tighten belly skid to L bracket bolts.
11. Verify adequate clearance around exhaust, wiring, cables, and anything else.

